



Materiali polimerici e tessuti antibatterici per applicazioni aerospaziali

Monica Ferraris & colleghi
Politecnico di Torino
monica.ferraris@polito.it

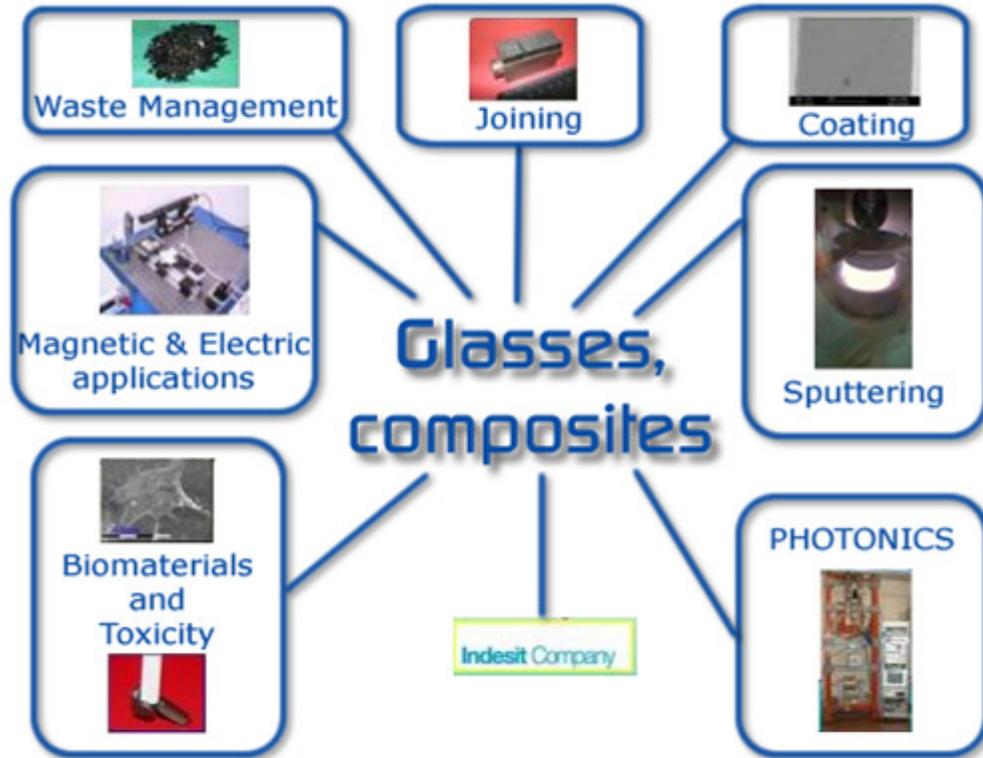


DISAT GLAnCE – Glasses, Ceramics and Composites

People & Publications

Research

Experimental Facilities

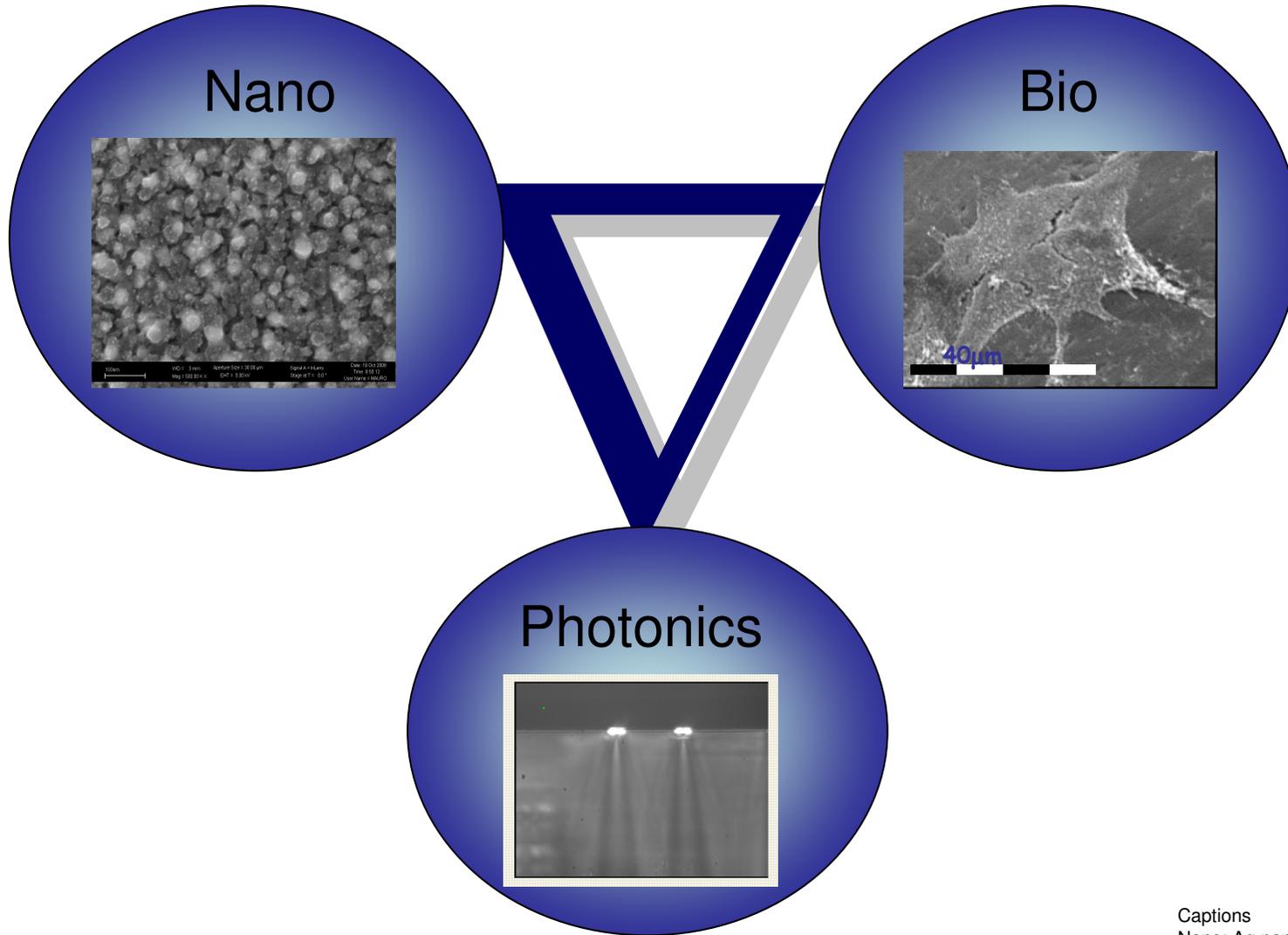


“GLAnCE - Glasses, Ceramics and Composites”

“We prepare and characterize “custom” glasses, glass-ceramics and their composites, in the form of bulk-, joining-, coating-, porous- , thin films- and fibre-materials”.

(tesi, in Italian) , post-graduate students, PhD grants, research grants are av responsible for each activity.

NABLA- Nanostructured AntiBacterial LAYers



Captions
Nano: Ag nanoclusters in silica
Bio: cell on a bioactive glass
Photonics: planar waveguides
Politecnico di Torino



NASLA- Nanostructured AntiSeptical coAtings



Nanostructured AntiSeptical coAtings



THE PROBLEM



BACTERIA ARE EVERYWHERE ...

... ON THE HEARTH...



➤ **Medical devices**



➤ **Surfaces used by hundreds of people**

➤ **Surfaces for everyday-life**



... AND IN THE SPACE!



HOW TO SOLVE THE PROBLEM ?

... THE IDEA ...



SILICA

Thermal, chemical,
mechanical **STABILITY**



SILVER

well known **ANTIBACTERIAL** agent
BROAD SPECTRUM activity
LOW RESISTANCE development

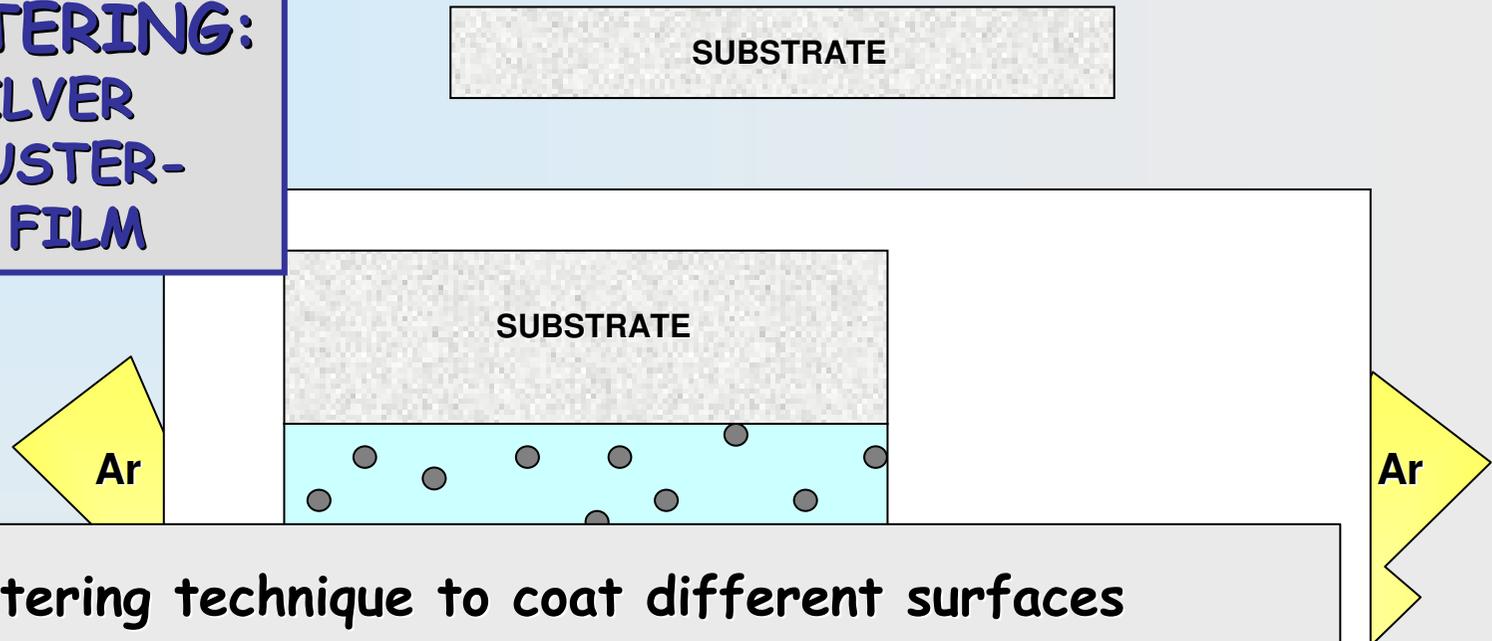
Stable, broad antibacterial spectrum,
material developing low bacterial resistance



HOW TO SOLVE THE PROBLEM ?

... IDEAS FOR LAYER PREPARATION

**CO-SPUTTERING:
THE SILVER
NANOCLUSTER-
SILICA FILM**



Sputtering technique to coat different surfaces

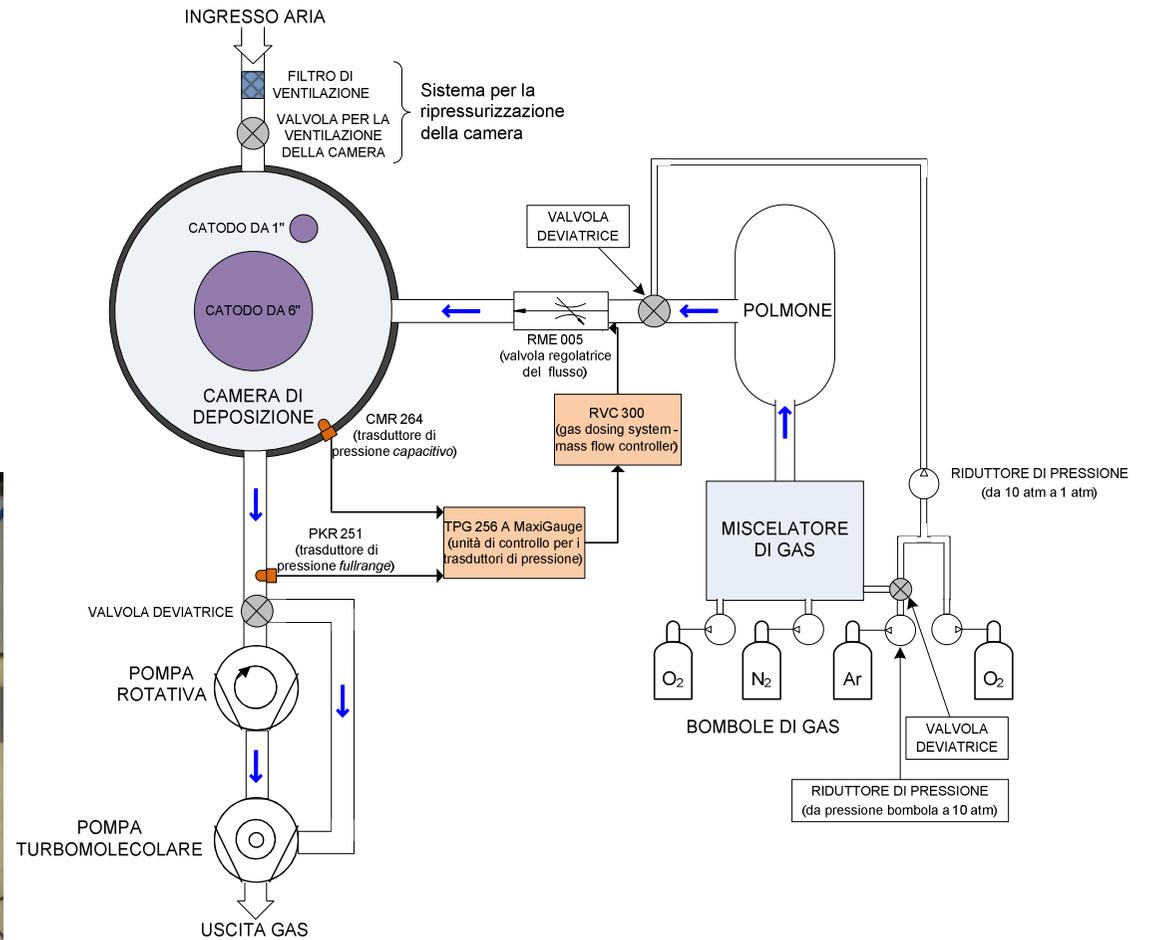
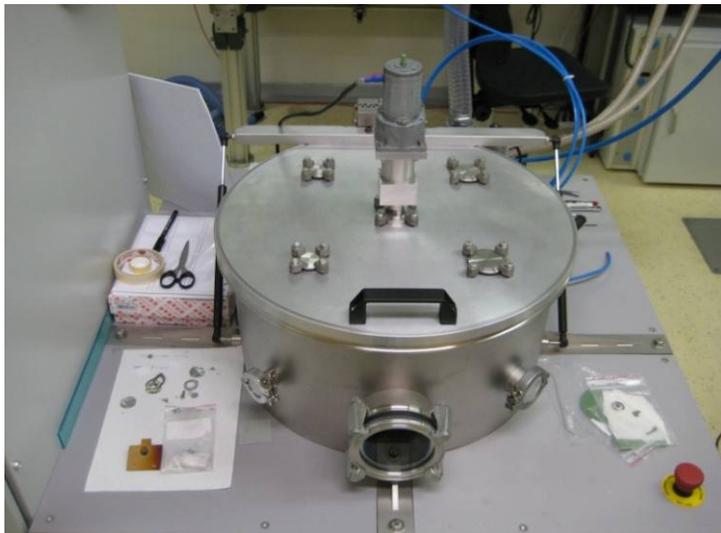
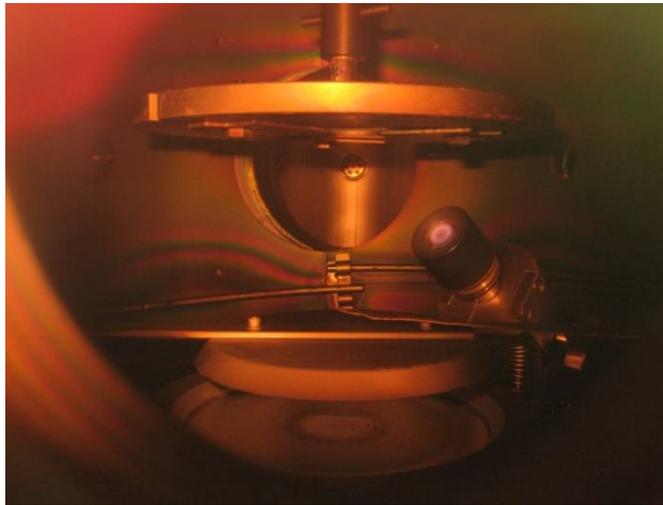
Deposition parameters to tailor silver content and release

The sputtering technique is widely used in industrial process and can be easily scaled-up.





OUR SPUTTERING





OUR SPUTTERINGS

3 TARGETS (2 inches)

RF, DC, PULSED DC co-deposition

Heating of substrates up to 450 °C

Cooling of substrates

Plasma cleaning/etching of the substrates

Ar, O₂, N₂ or mixed atmosphere available.

2 TARGETS (1 inch and 6 inches)

RF/DC or PULSED DC co-deposition

Ar, O₂, N₂ atmosphere available

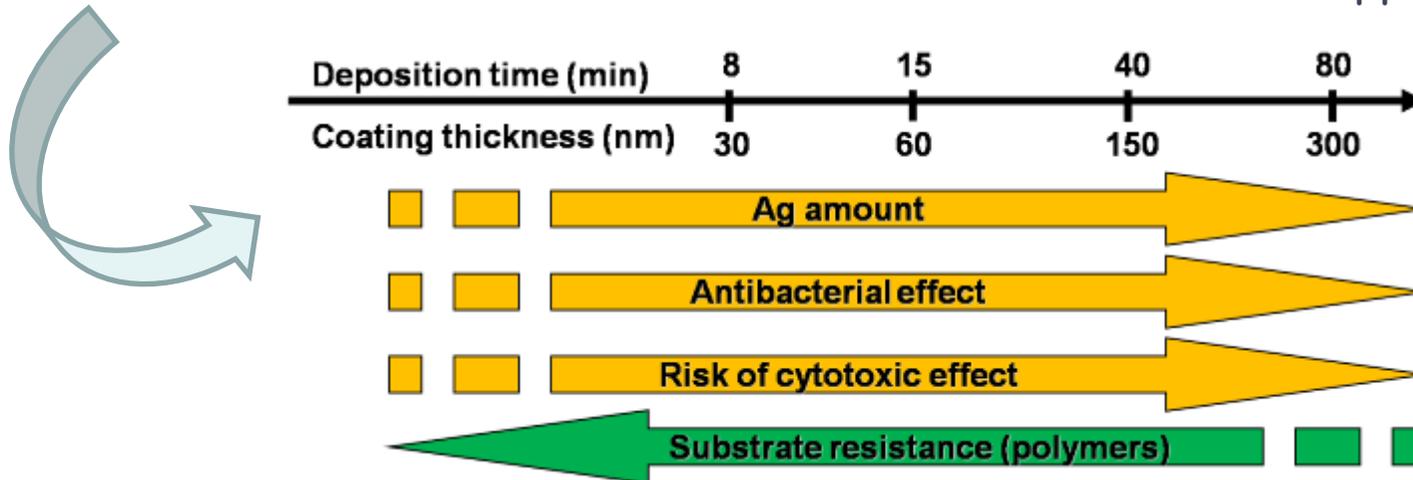


CO-SPUTTERING TECHNIQUE

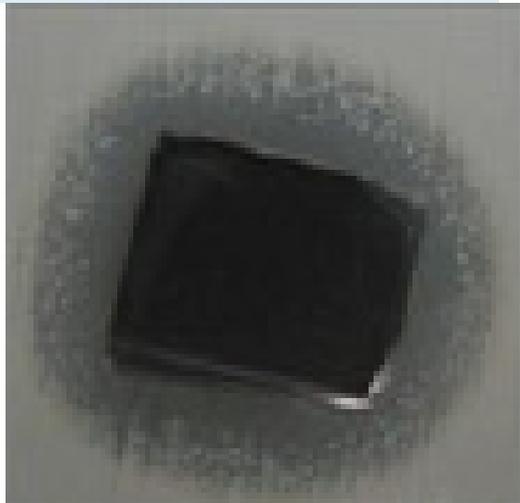
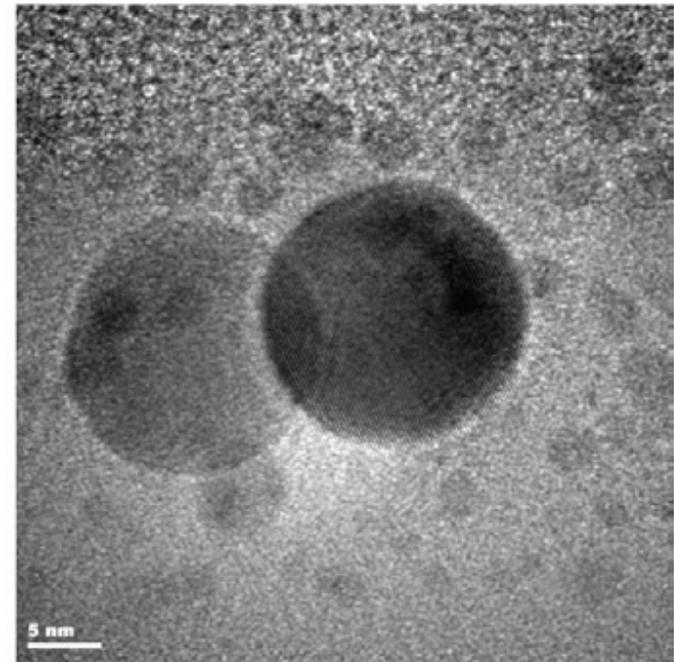
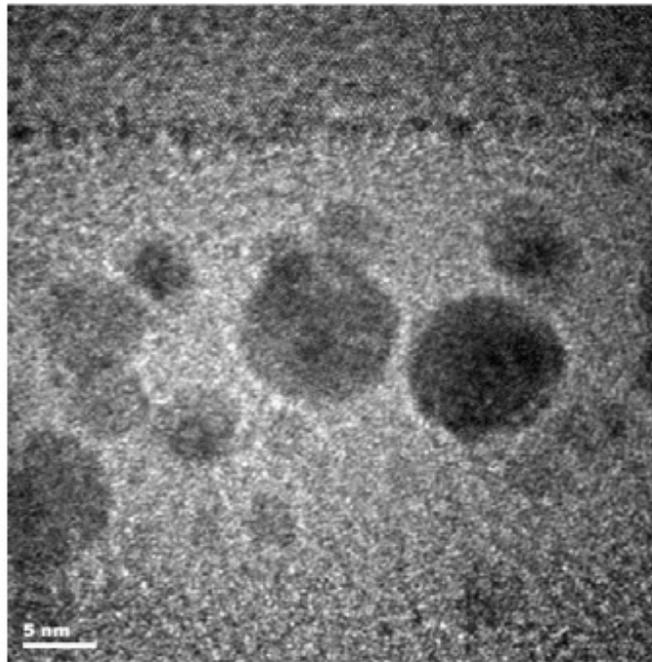
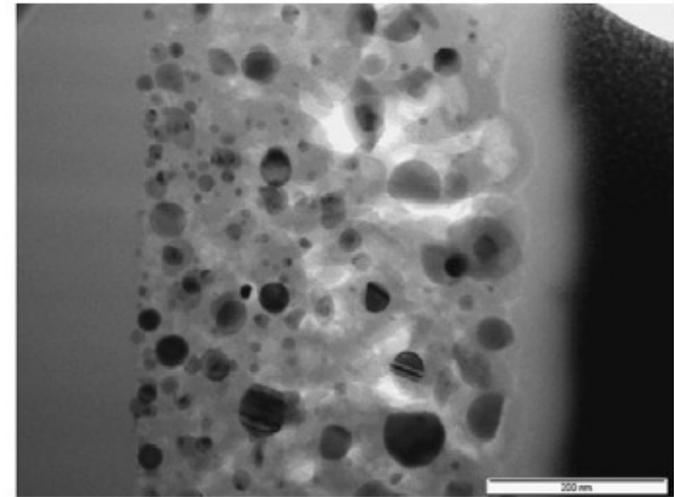
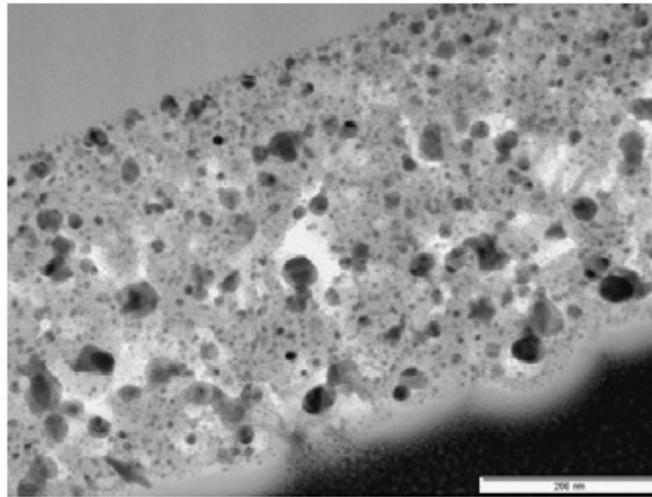
Sputtering Parameters

Pre-deposition pressure	70 μ Pa
Working pressure	5.5 dPa
Power on silica target (6 inches)	200 W - RF
Power on silver target (1 inch)	1 W-DC

DEPOSITION TIME as a function of the substrate and its final application

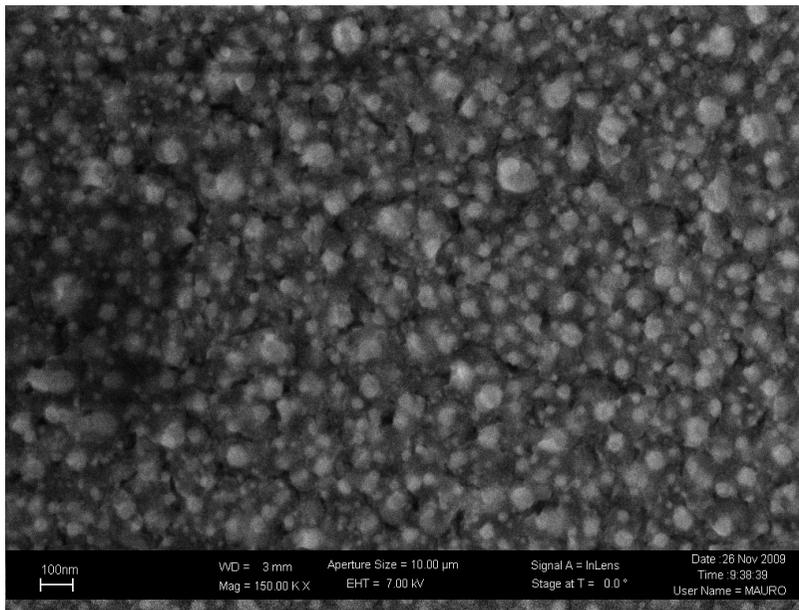


The idea,
June 2007

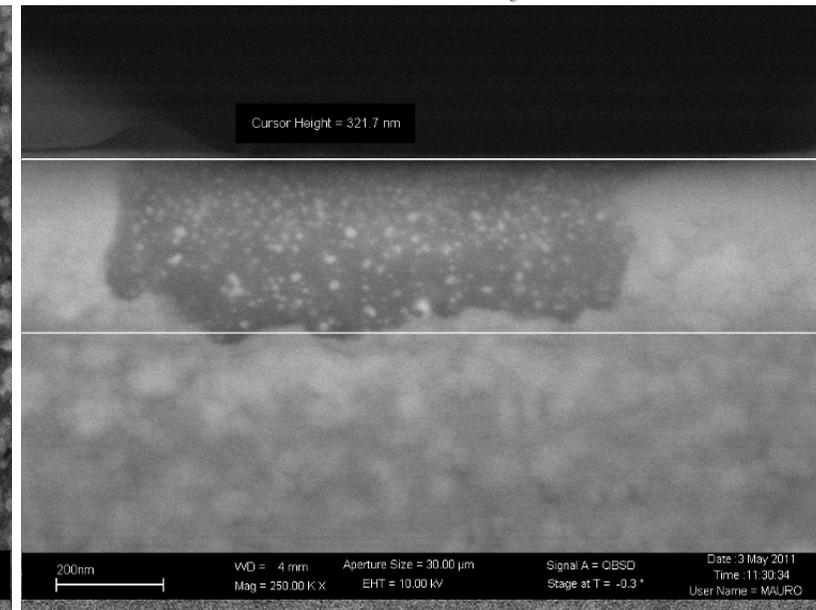


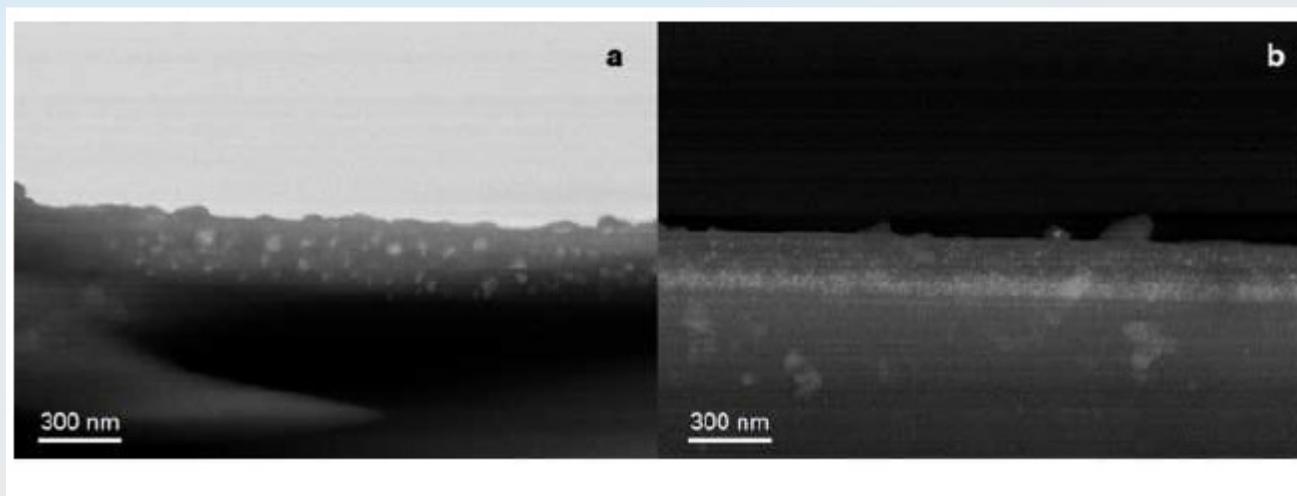
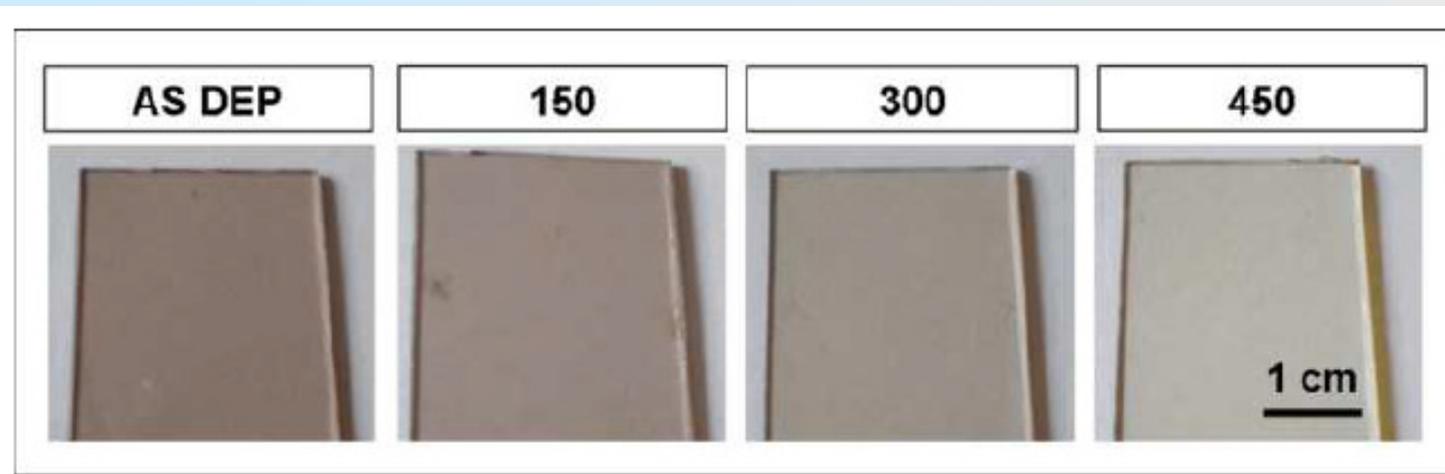


TOP VIEW (secondary electrons)



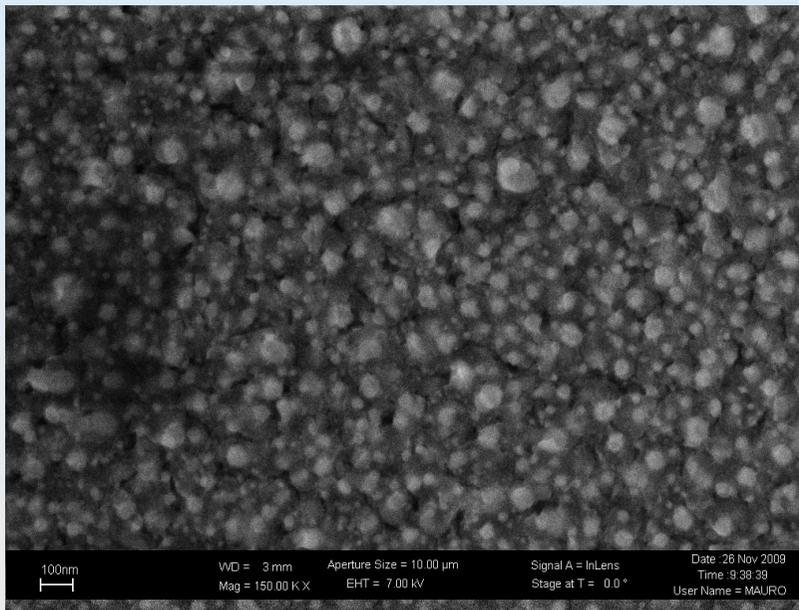
CROSS-SECTION (back-scattered electrons)



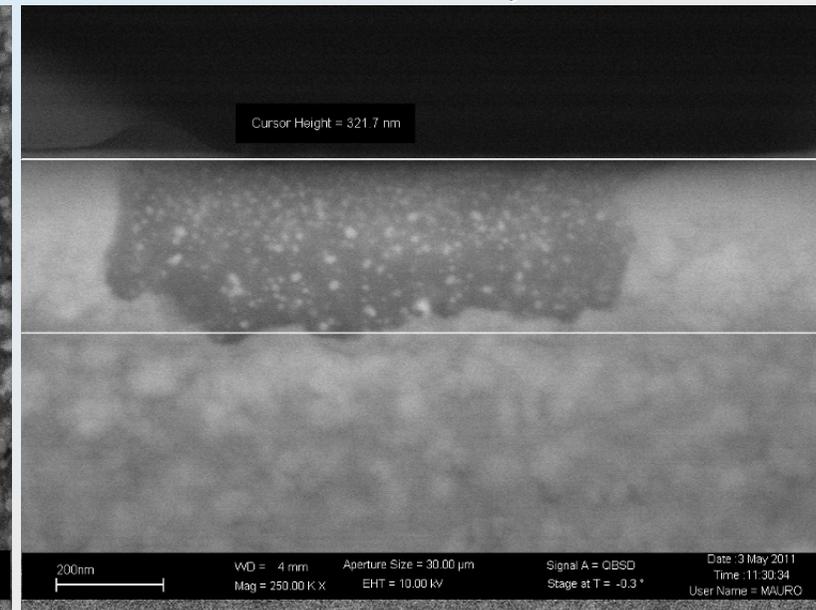


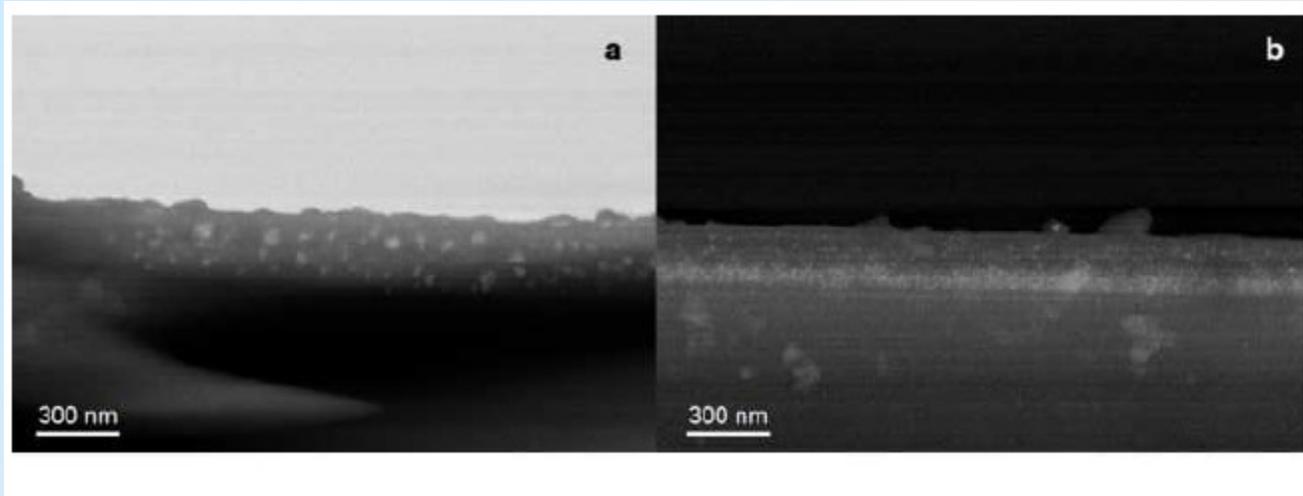
COATING CHARACTERIZATION: Field Emission Scanning Electron Microscopy (FESEM)

TOP VIEW (secondary electrons)

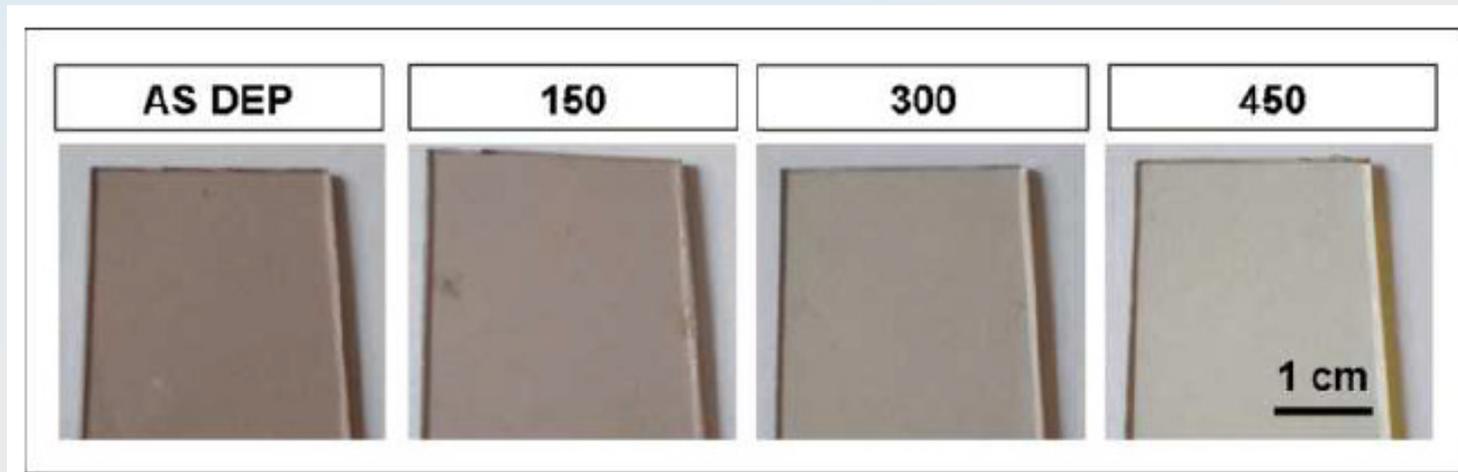


CROSS-SECTION (back-scattered electrons)





And **MACROSCOPIC OBSERVATIONS**



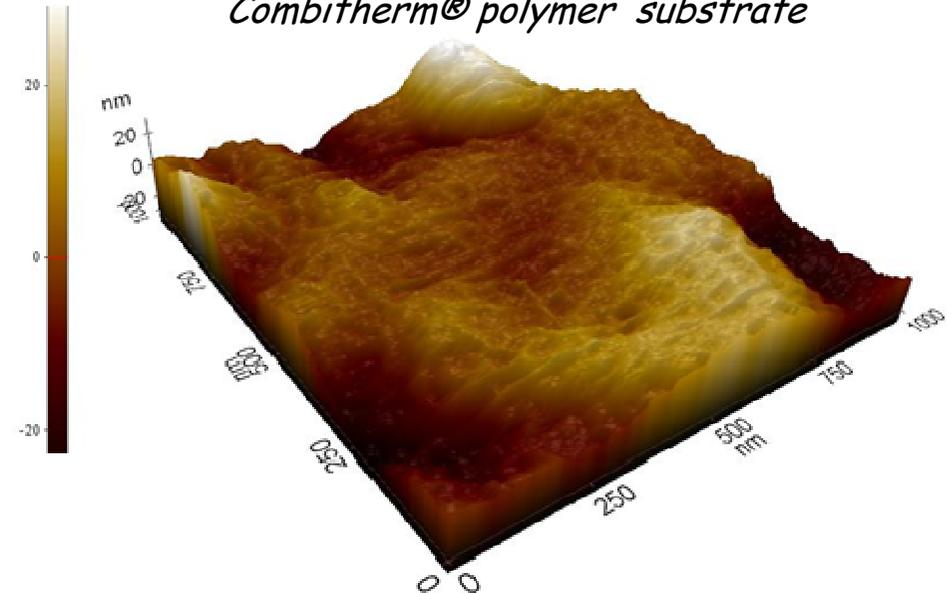


COATING CHARACTERIZATION: Atomic Force Microscopy

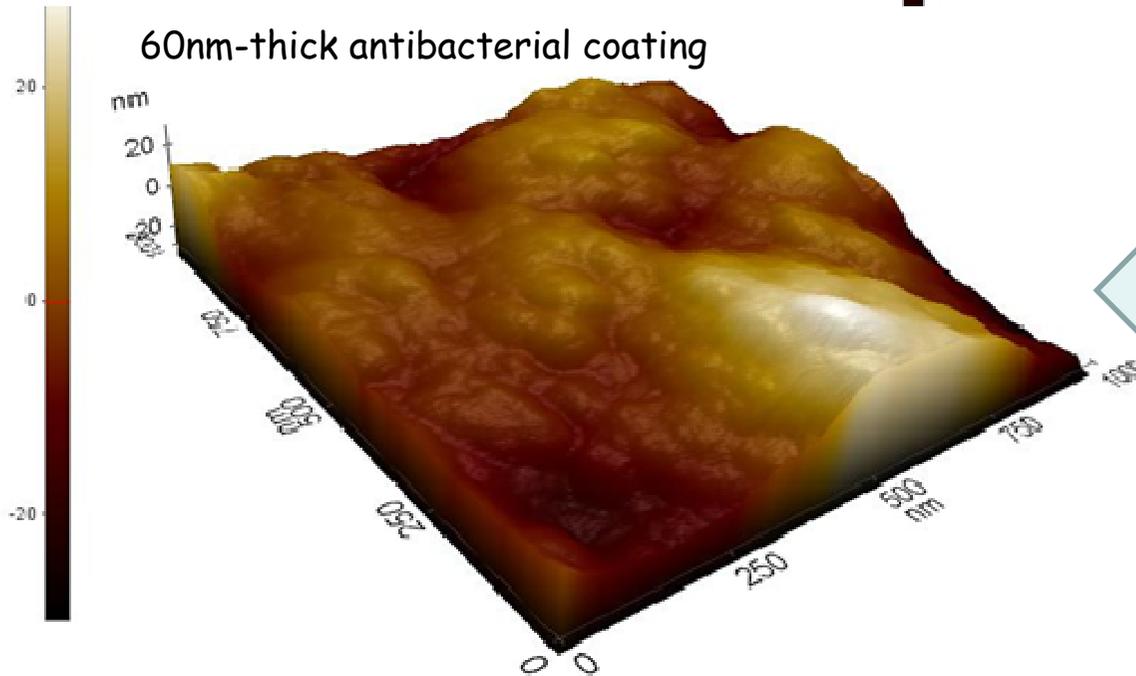
Honeycomb structure
typical of polymers



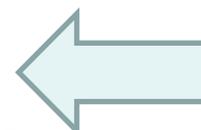
Combitherm® polymer substrate



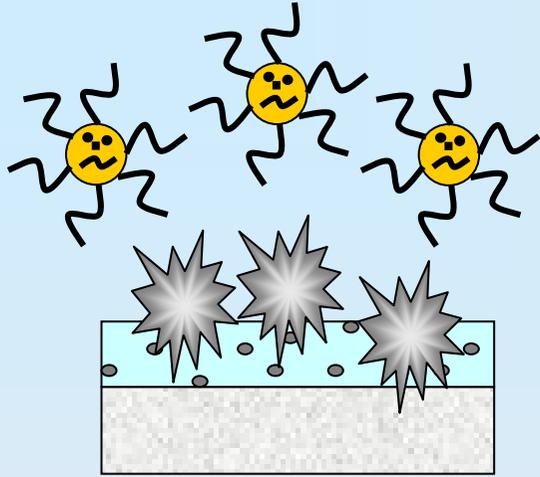
60nm-thick antibacterial coating



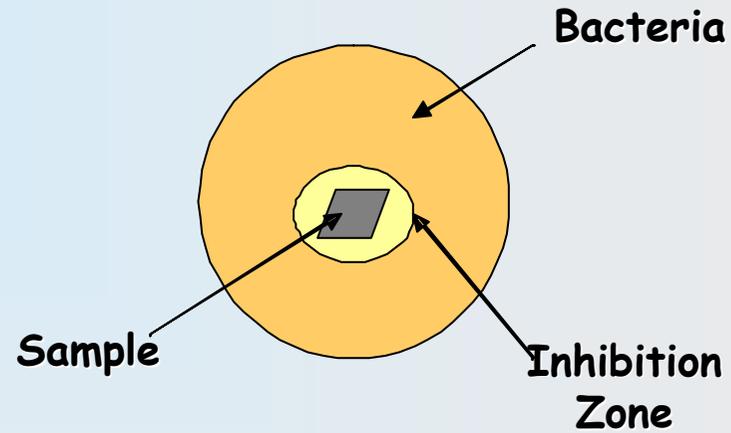
Nanostructured
deposited coating
(No honeycomb
structure)



ANTIBACTERIAL ACTIVITY



INHIBITION HALO AGAINST S. AUREUS



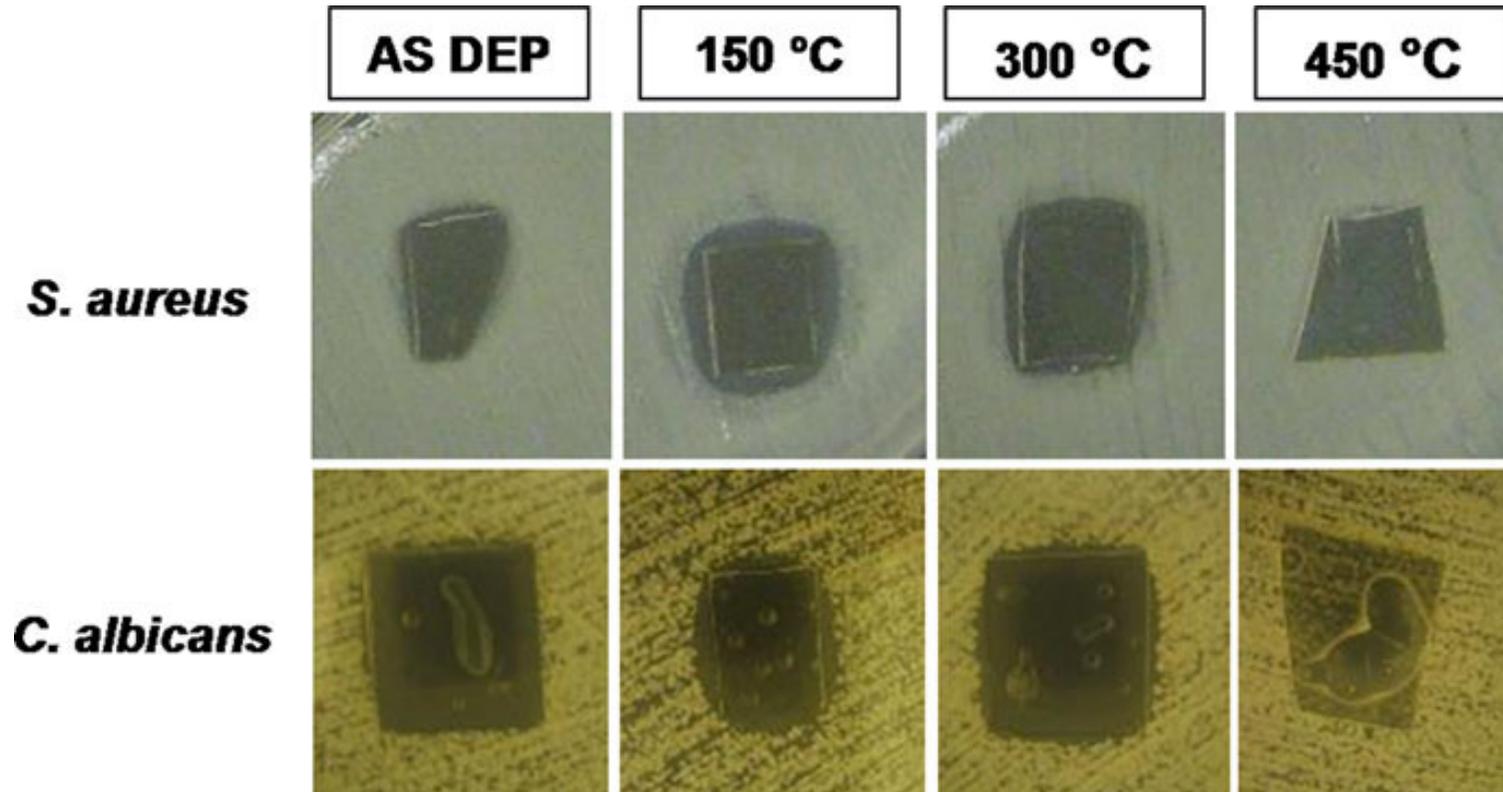
After
Gamma
sterilization



After EtO
sterilization



Silver nanocluster/silica composite coatings on soda-lime glasses as deposited and after thermal treatments: inhibition halo for *S. aureus* and *C. albicans*



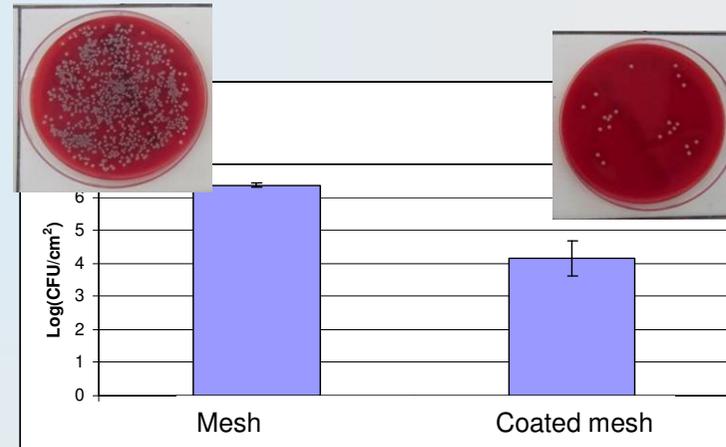
BIOMEDICAL APPLICATIONS

MAIN REQUIREMENTS

- Biocompatibility
- Good antibacterial behavior



Polymeric mesh for abdominal wall repair



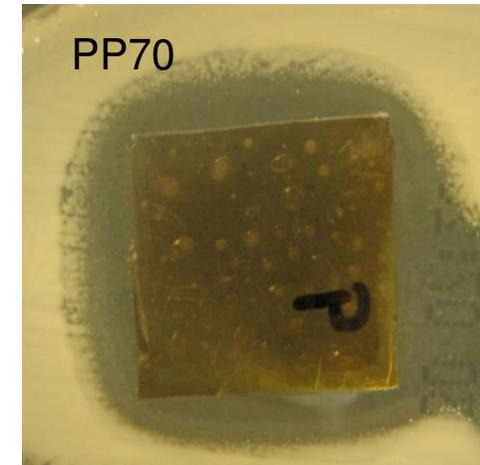
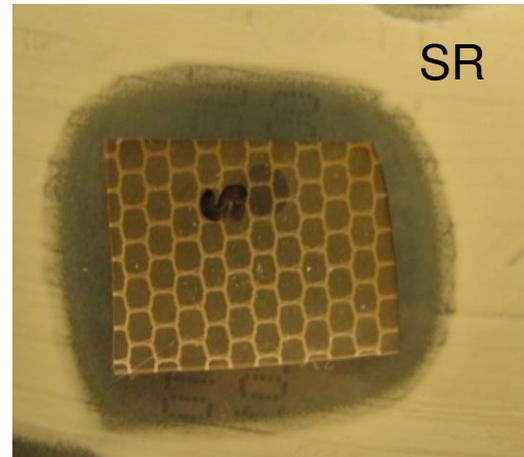
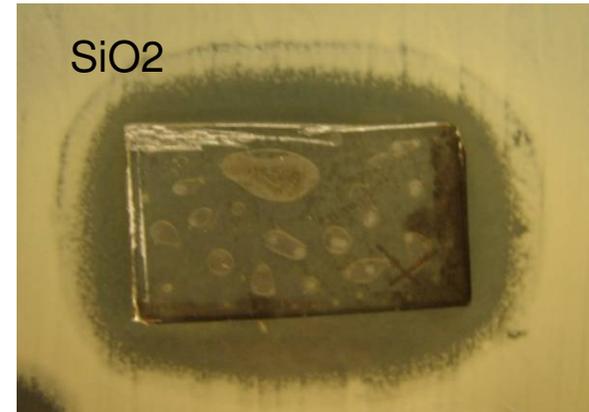
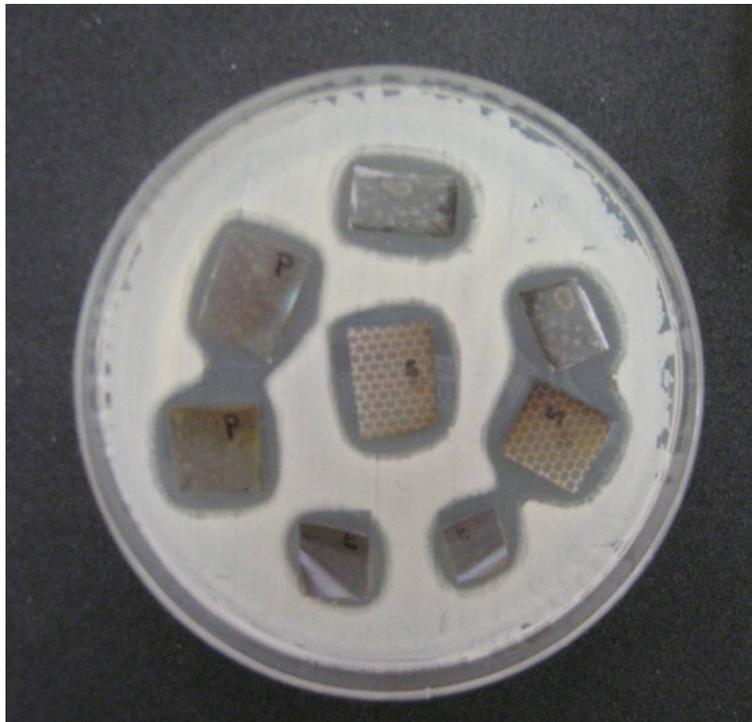
Properly optimizing process parameters it is possible to obtain antibacterial and biocompatible polymeric mesh.

Antibacterial properties are maintained after washing and sterilization





BIOMEDICAL APPLICATIONS



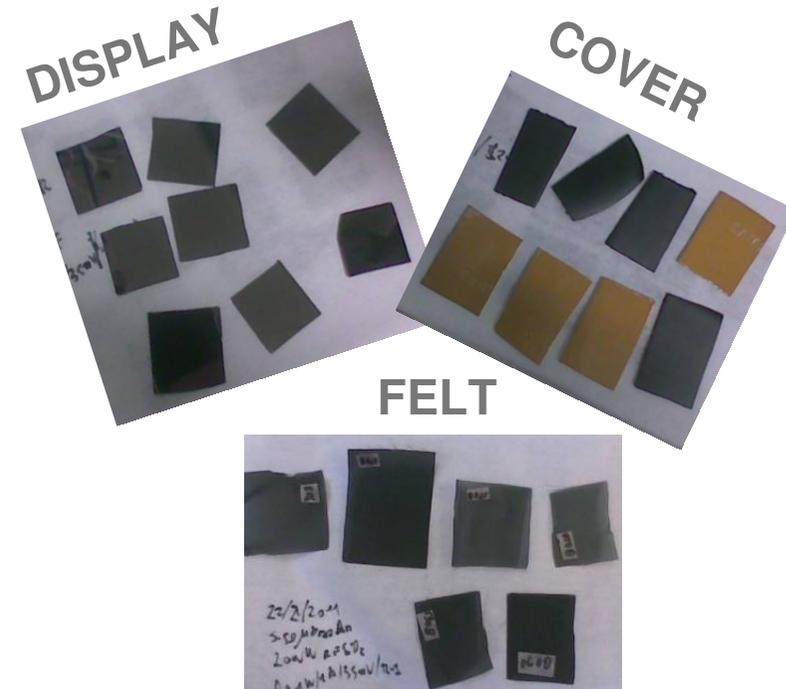


EVERYDAY LIFE APPLICATIONS: MOBILE TELEPHONES

SPUTTERING DEL TELEFONO
COMPLETO

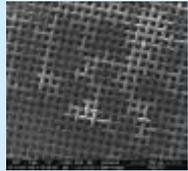


SPUTTERING DELLE
COMPONENTI

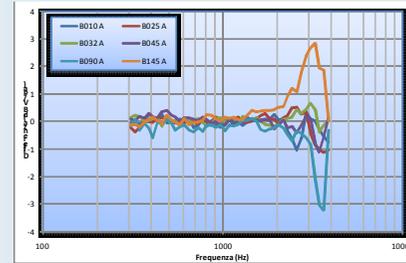




Acoustic Felt

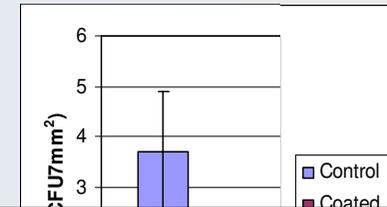


- Antibacterial
- Acoustic properties



Screen

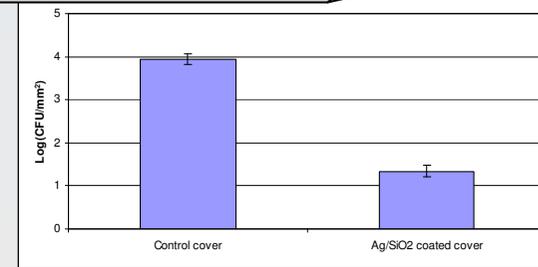
- Aesthetical/Transparency



Properly optimizing process parameters to match the requirements of different parts and to obtain an antibacterial cell phone

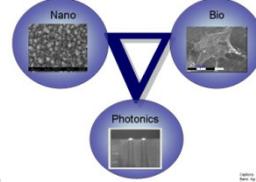


- Aesthetical
- Antibacterial
- Good adhesion



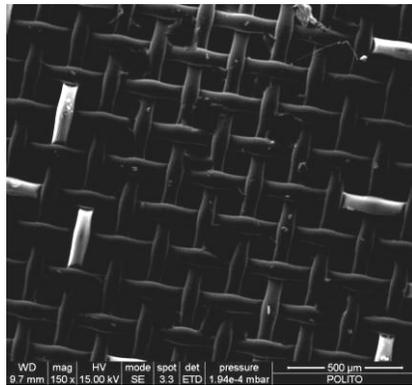


NABLA- Nanostructured AntiBacterial Layers

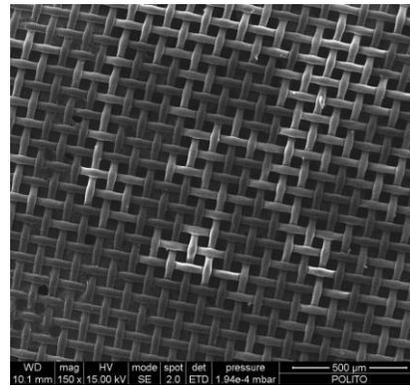


FELT: diverse tipologie considerate

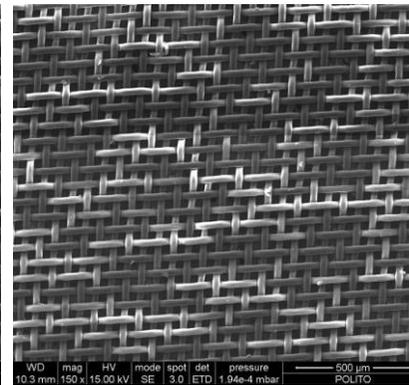
B010



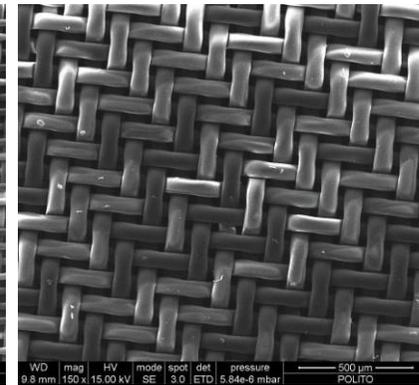
B025



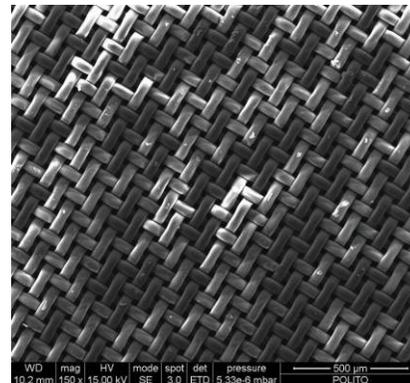
B032



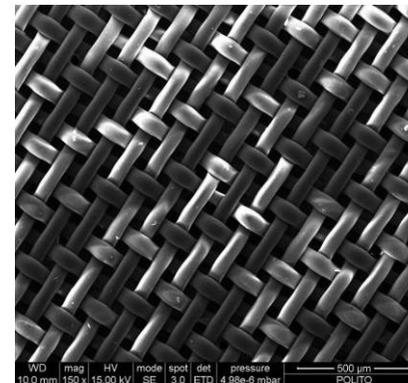
B090



B145



B045

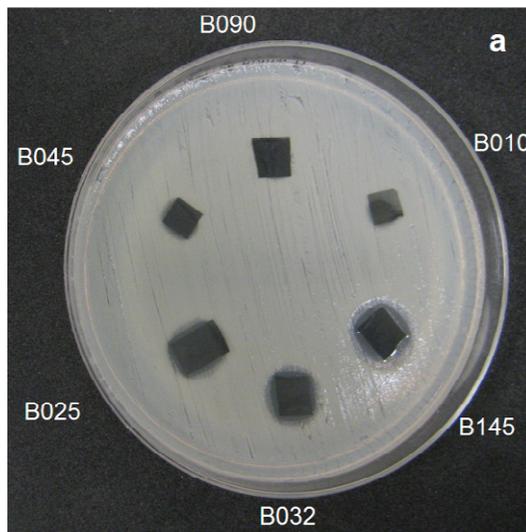




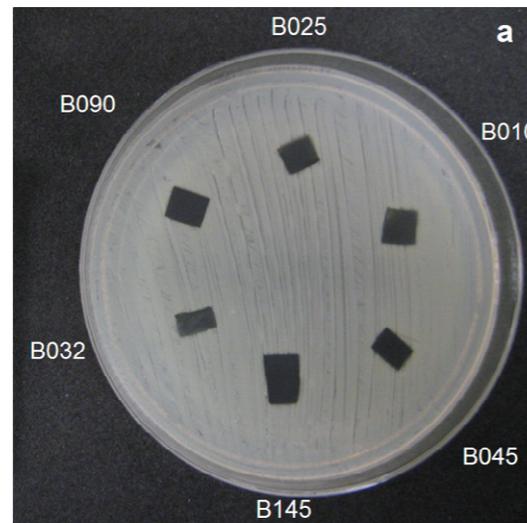
FELT: VALUTAZIONE DELLE PROPRIETA' ANTIBATTERICHE

ALONE DI INIBIZIONE

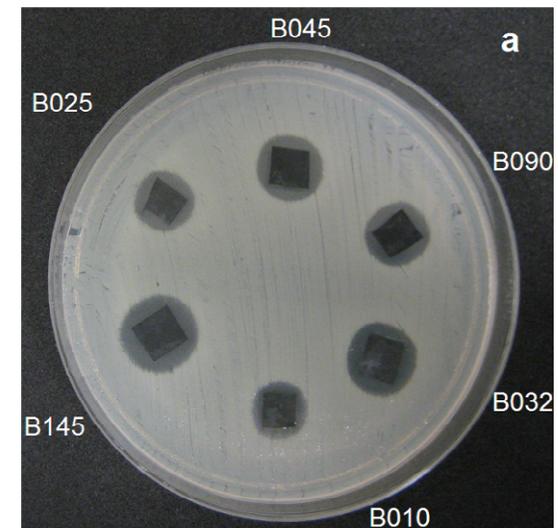
COND 2



COND 3



COND 4



PERSONNEL PROTECTIVE SYSTEMS APPLICATIONS

MAIN REQUIREMENTS

- Mechanical Properties
- Permeability
- Washability
- Antibacterial activity
- Skin comfort

CURRENT ACTIVITY

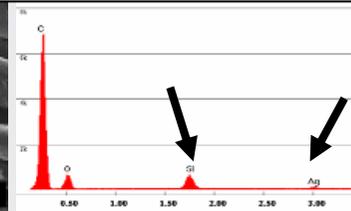
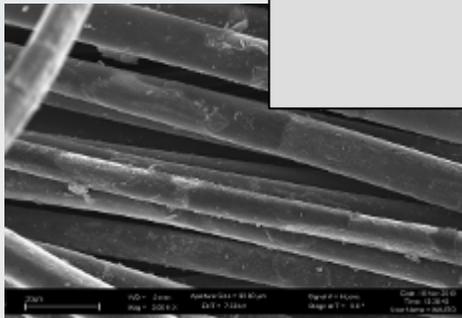
Nylon,



Mimetic tissue for personnel protective equipments

Properly optimizing process parameters it is possible to:

- ✓ Tailor antibacterial activity
- ✓ Maintains substrate mechanical and permeability characteristics

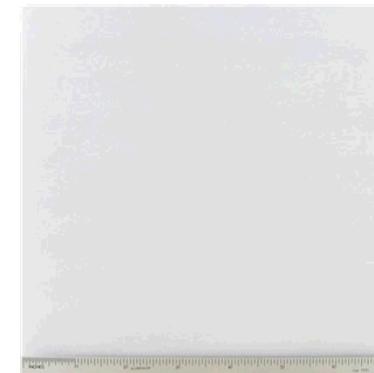


4B



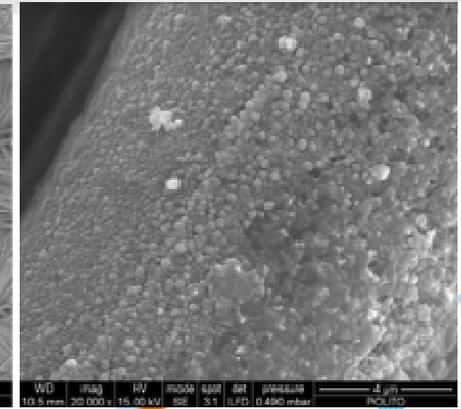
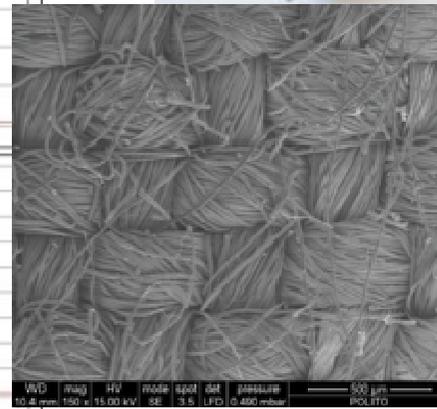
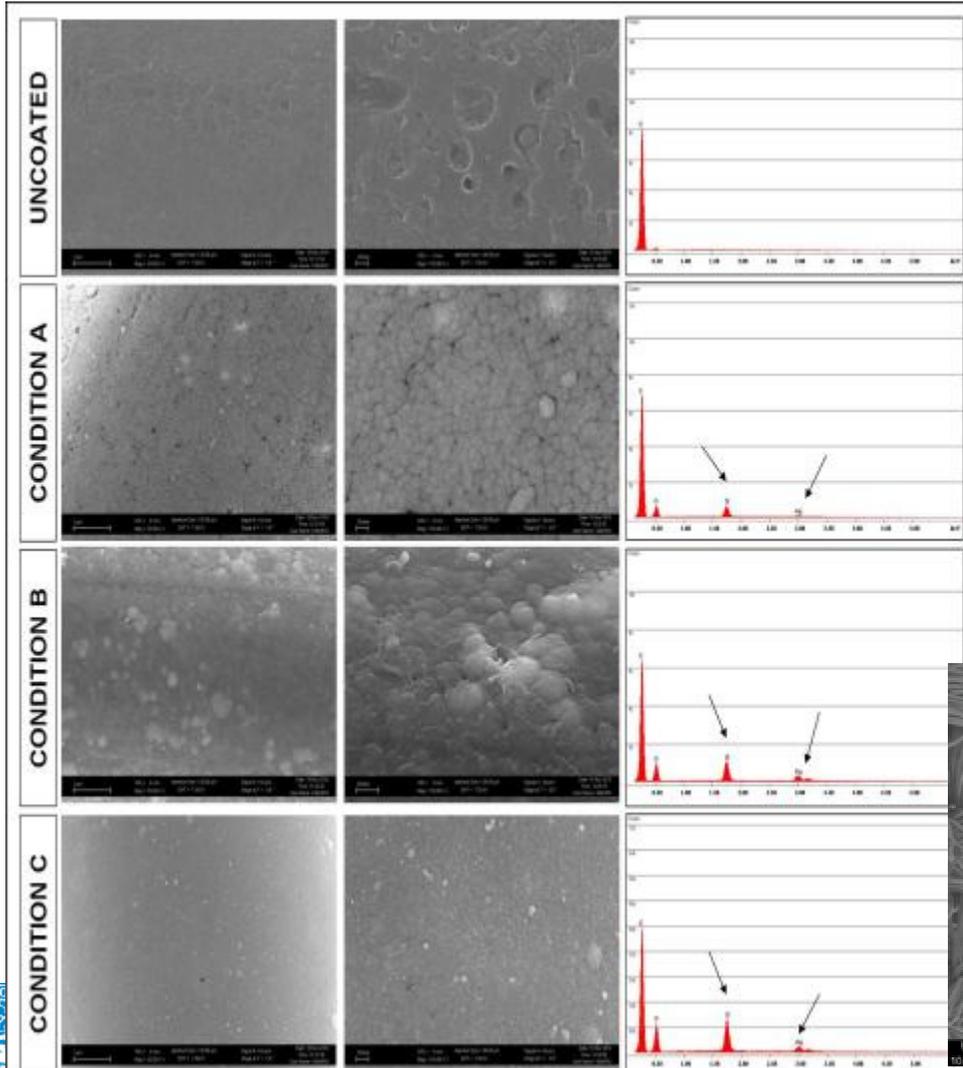


- *KEVLAR AND ACTIVATED CARBON FABRIC FOR PERSONAL PROTECTION FIELDS*
- *NYLON FABRIC FOR SPACE PARACHUTE*





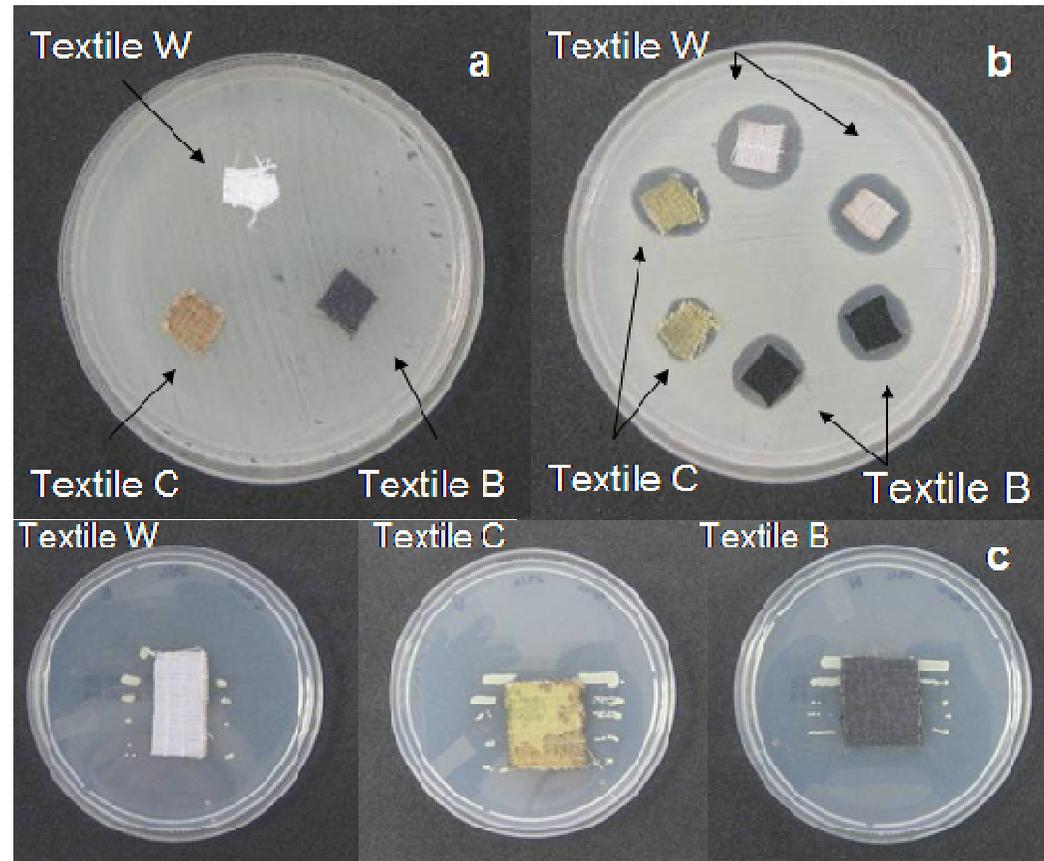
NASLA coated antiseptic textiles for Personal Protection Systems





NASLA coated antiseptic textiles for Personal Protection Systems

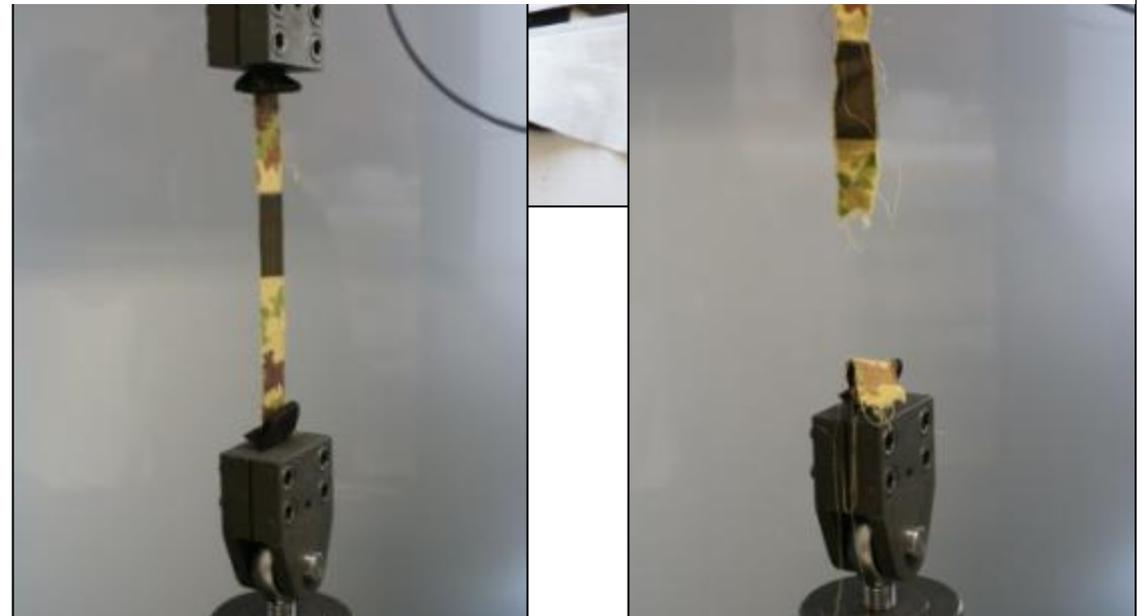
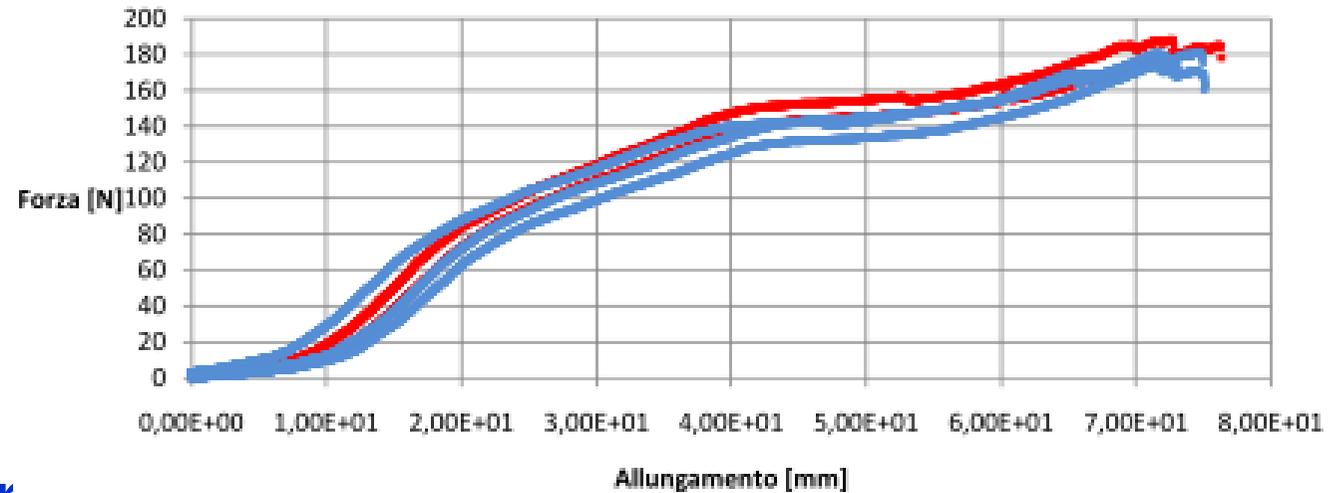
- inhibition zone for uncoated and NASLA coated textiles: inhibition halo and parallel streak method (AATCC 147)





NASLA coated antiseptic textiles for Personal Protection Systems

- Aero Sekur:
- Mechanical tests before and after NASLA layer





NASLA coated antiseptic textiles for Personal Protection Systems

- Aero Sekur:
- Permeability, wettability and resistance to flame before and after NASLA layer



Report di Laboratorio
N° 40813 Data 19/10/2011



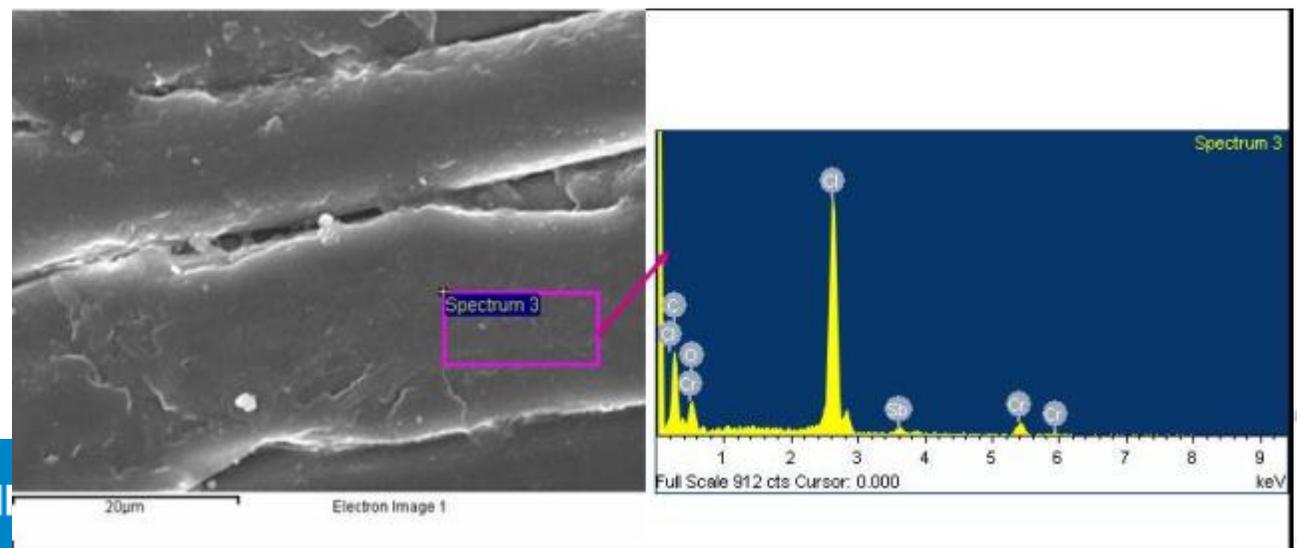
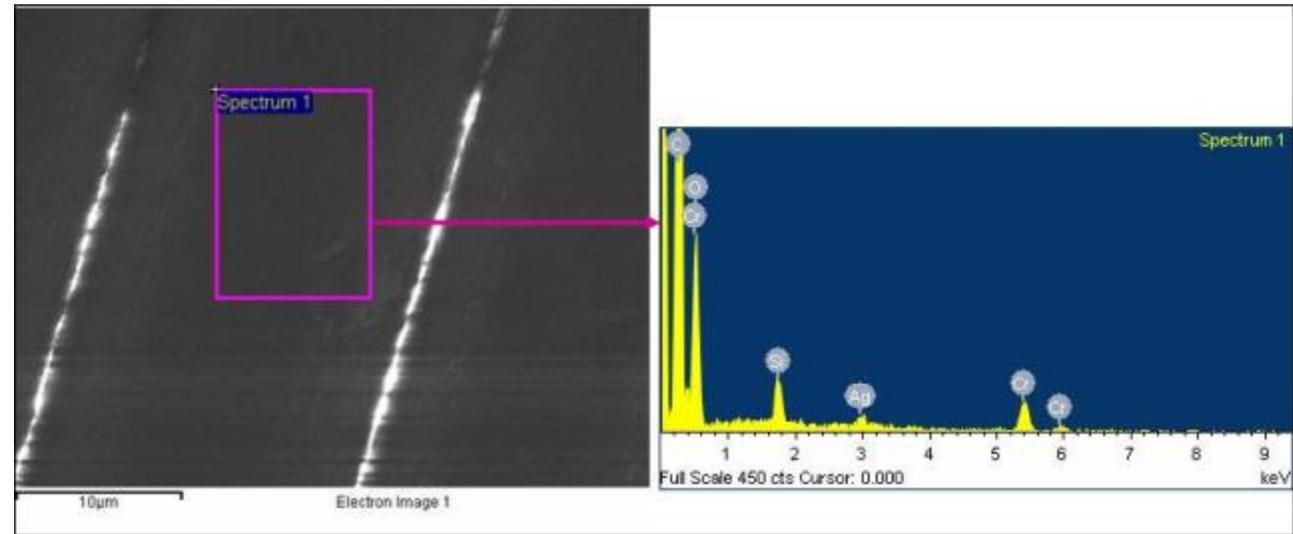
Report di Laboratorio
N° 40813 Data 19/10/2011





NASLA coated antiseptic textiles for Personal Protection Systems

- FESEM and EDS analyses on Textile W (a) and on Textile C (b) after Aerosekur water repellency and permeability tests





- *TENSILE STRENGTH - PASSED*
- *FLAMMABILITY - PASSED*
- *PERMEABILITY - PASSED*
- *WATER REPELLENCY - PASSED*

As per UNI-ISO and ASTM standards

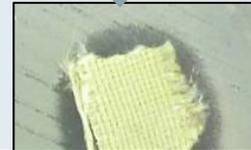
**ALL TREATED SAMPLES MAINTAIN THEIR
ANTISEPTICAL FEATURES AFTER TESTS**

AEROSPACE APPLICATIONS



CURRENT ACTIVITY

Inflatable modulus



MAIN REQUIREMENTS

- Mechanical properties
- Good adhesion
- Very Low Gas Permeability
- Anti

Properly optimizing process parameters it is possible to:

- ✓ Tailor antibacterial activity
- ✓ Maintain substrate mechanical and permeability characteristics



Level 4:
Pressurized

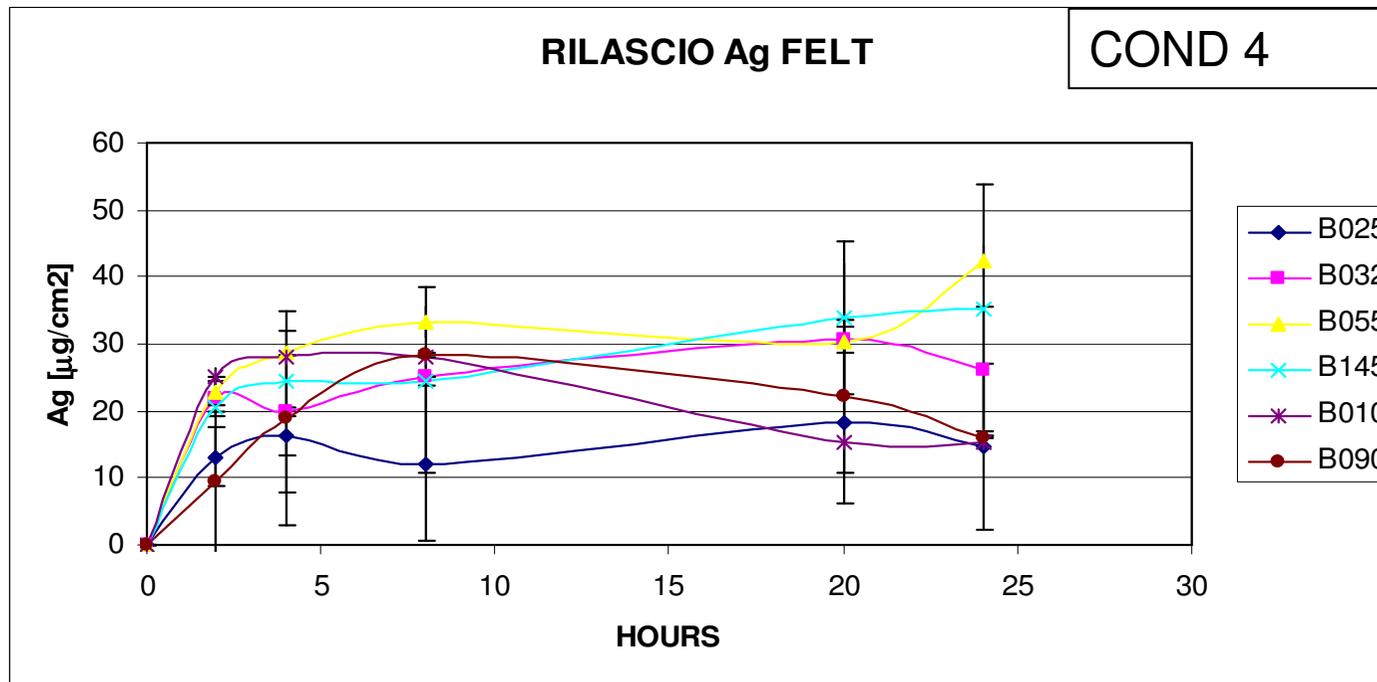
Level 3:
Health Care

Level 2:
Workshops

Level 1:
Cafeteria &
Bedroom



FELT: VALUTAZIONE DEL RILASCIO DI Ag IN SUDORE SINTETICO *



Gran parte dell'Ag viene rilasciato nelle prime ore, proporzionale alla condizione di deposizione)

* Analisi assorbimento atomico presso il laboratori del Dipartimenti di Traumatologia, Ortopedia e Medicina del Lavoro



Conclusioni

- *Deposizione tramite sputtering di rivestimenti antibatterici compositi a base di silice e argento*
- Resistenti a T di circa 400 °C
- *Dimostrata la fattibilità su tessuti per applicazioni biomediche, aerospaziali, protezione individuale, felt per telefoni cellulari,....*
-altre idee?



*Un ringraziamento
particolare ai colleghi :*

Francesco Baino,
Cristina Balagna,
Sara Ferraris,
Marta Miola,
Sergio Perero,
Enrica Vernè

**Grazie a tutti voi
per l'attenzione !**

monica.ferraris@polito.it

<http://www.composites.polito.it/>